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Open Head Drum UNDOT Rating 1H2 for Solids Only for Packaging Groups I, II and III Packaging and Closure Instructions for Lab Pack and Overpack Containers			
Model 1650 Screw-on Lid with handles	20 Gallon Capacity Lab Pack	1H2/X57/S/xx/USA/M4990	
Model 1600SL Screw-on Lid with no handles	30 Gallon Capacity Lab Pack	1H2/X120/S/xx/USA/M4990	1H2/Y180/S/xx/USA/M4990
Model 1657 Screw-on Lid with no handles	55 Gallon Capacity Lab Pack	1H2/X200/S/xx/USA/M4990	1H2/Y250/S/xx/USA/M4990
Model 1661 Screw-on Lid with handles	65 Gallon Capacity Overpack	1H2/X300/S/xx/USA/M4990	
Model 1690 Screw-on Lid with handles	95 Gallon Capacity Overpack	1H2/X300/S/xx/USA/M4990	

SHIPPER MUST READ AND UNDERSTAND THESE INSTRUCTIONS AND IT IS THE RESPONSIBILITY OF SHIPPER PER FEDERAL AND INTERNATIONAL REGULATIONS TO PACKAGE AND SHIP THIS PRODUCT IN ACCORDANCE WITH THESE INSTRUCTIONS

PACKAGING COMPONENTS:

PLASTIC HIGH DENSITY POLYETHYLENE DRUM BODY, PLASTIC HIGH DENSITY POLYETHYLENE LID WITH GASKET

CLOSURE INSTRUCTIONS:

Fill drum with contents to below the top rim of drum flange so any material in the drum will not interfere with the engagement of the lid gasket to the top rim of the drum. Do not fill drum with any material that is not chemically compatible with this packaging. No free liquids in packaging in accordance with 49CFR173.3(c) to ship solids only.

TO CLOSE: Assemble the threaded lid to top of container body by placing the lid onto open top of threaded container body and then rotating the lid in a clockwise direction until lid and container body threads fully engage. Contents of drum should not interfere with threaded lid with gasket engaging the threaded drum body. Embossed DOWN arrow indicator on the threaded lid should be located between the two embossed UP arrow indicators on the container body. Notches in top of the threaded lid are designed to accept a 2" x 4" wood board to assist in tightening threaded lid onto threaded top of container body. Hammer impact on 2" x 4" wood board to assist in tightening threaded lid onto top of threaded container body. Do not use drum for packaging if the down arrow on the threaded lid is not located between the two up arrows on the drum body.

TO OPEN: Remove threaded lid by rotating the lid counterclockwise until fully disengaged from container body. Notches are provided in lid to accept a 2" x 4" wood board to assist unscrewing the lid from container body. Hammer impact on 2" x 4" wood board inserted into slots in top of lid to assist in loosening the lid from container body.

Do not exceed limitations. Do not use if closure instructions cannot be properly performed.